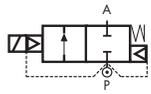


D634/635/636 Series, Steam – 2/2 Normally Closed

Specifications	
Function (single acting)	 <p>Flow direction overseat 1 → 2</p>
Maximum Viscosity	Max. 21cST (3 °E)
Body Material (Std)	Brass CW617N (EN 12165)
Orifice Material	Stainless Steel 1.4305 EN 10088 (AISI 303)
Flange Tube (Seamless)	Stainless Steel 1.4305 EN 10088 (AISI 303)
Plunger	Stainless Steel 1.4106 EN 10088 (AISI 430F)
Top Stop	Stainless Steel 1.4105 EN 10088 (AISI 430F)
Piston Material	Brass CW614N (EN 12164)
Springs	Stainless Steel AISI 302
Seal Material (Std)	PTFE
Connection Type (Std)	G parallel thread (ISO 228-1)
Shading Ring	Copper
Electrical Characteristics	
Standard Coil Voltage DC (=)	24 V
Standard Coil Voltage AC 50 Hz (-)	24 V, 110 V, 200 V, 230 V
Standard Coil Voltage AC 60 Hz (-)	24 V, 120 V, 220 V, 240 V
Voltage Tolerance	+10% to -15% (AC)
	+10% to -5% (DC)
Duty Cycle	100% ED
Protection Class	IP65 (EN 60529) with plug and gasket correctly fitted *
Electrical Connection	to EN 175301 - 803 - A (ex DIN 43650)
Coil Insulation	Class H 180 °C
Power Rating (Standard)*	AC 18 VA (holding) AC 36 VA (inrush) DC 22 W

* For DC only High power coil mandatory.

Features and Benefits

- Pilot operated
- Robust construction for industrial applications
- Stainless steel AISI 430F operators with low residual magnetism
- Coils tested 100% in compliance to RoHS directive and to relevant international standards
- High quality seal materials
- Response time 50 to 500 ms



Pipe Size	Cv (gpm)	Kv (m³/h)	OPD (bar)		Orifice (mm)	Seal Material	Valve Code
			AC Voltages	DC Voltages			
¼"	1.47	1.26	0.3 - 9	0.3 - 9	10	PTFE	D634DIT
⅜"	1.68	1.44			10	PTFE	D635DIT
½"	1.76	1.50			10	PTFE	D636DIT

Options Available

Seal Material ¹ and Media Temperature Range	Media	Ambient Temperature Range	
		Min	Max
PTFE (+80 °C ² to +180 °C)	Steam	-10 °C	+70 °C

¹ See corrosion reference guide and sealing solutions for material compatibility.

² For correct functioning, the minimum working temperature of the solenoid valve cannot be below 80 °C.

